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Application of asymmetric aminohydroxylation to heteroaromatic acrylates

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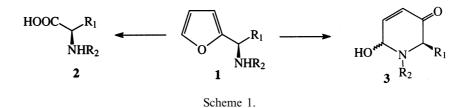
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Abstract

Furyl and thienyl acrylates could be aminohydroxylated with high selectivity, but pyrrolyl acrylates resist aminohydroxylation under the present reaction conditions. The corresponding aminohydroxylation products, the 3-amino-2-hydroxy-3-(2-furyl)propionate derivative and the 3-amino-2-hydroxy-3-(2-thienyl)propionate derivative, could be easily converted to the β -hydroxy- α -amino acids. The dihydropy-ridone obtained from the 3-amino-2-hydroxy-3-(2-furyl)propionate derivative is a chiral building block for synthesis of polyhydroxy indolizidine alkaloids. © 2000 Published by Elsevier Science Ltd.

1. Introduction

Optically active α -furfuryl amine derivatives can be applied directly to the synthesis of natural and unnatural α -amino acids by oxidation of a furan ring to a carboxyl group $(1\rightarrow 2)$ by ozonolysis¹ or oxidation with RuCl₃/NaIO₄² (Scheme 1). The most important application of these compounds is that they can be converted into the dihydropyridone derivatives $(1\rightarrow 3)$ via the aza-Achmatowicz reaction³ or Lefebvre oxidation⁴ (Scheme 1). Therefore, α -furfuryl amine



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derivatives 1 are useful chiral building blocks for the synthesis of a great number of nitrogen containing natural products.⁵

In our laboratory, we have developed some new methods for preparing chiral α -furfuryl amine derivatives, such as the kinetic resolution of racemic α -furfuryl amine derivatives, diastereoselective addition of organometallic reagents to the imines⁷ and reduction of azidoalcohol^{8c} and their applications to the asymmetric synthesis of natural and unnatural amino acids, piperidine alkaloids,¹⁰ polyhydroxy indolizidine alkaloids¹¹ and 1-deoxyazasugars. The Sharpless asymmetric aminohydroxylation (AA) of alkenes¹² has proved to be one of the most reliable methods for the asymmetric functionalization of alkenes, which allows the simultaneous introduction of a protected amino and a hydroxyl group onto an alkene. First, we employed α -furyl ethylene derivatives as substrates using chloramine-T or the sodium salt of *N*-chloroethylcarbamate as nitrogen sources, but only moderate regio- and stereoselectivity were achieved.¹³ At about the same time, O'Doherty et al.¹⁴ also applied this reaction to the same substrate but using the sodium salt of *N*-chlorobenzylcarbamate as the nitrogen source and got similar results. Herein we report our further application of this reaction to the furyl acrylates as well as the thienyl and pyrrolyl acrylates using *N*-bromoacetamide or sodium salt of *N*-chlorobenzylcarbamate as the nitrogen source, respectively.

2. Results and discussion

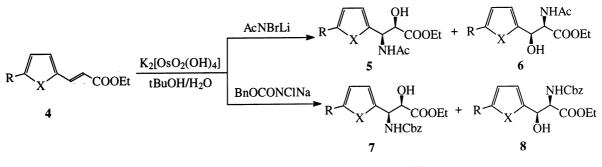
The acrylates **4a**–**4f** were readily synthesized by Wittig reactions from the corresponding aldehydes and ethyl phosphoraylidene acetate. We first carried out the aminohydroxylation of **4a**–**4f** using (DHQ)₂PHAL as the chiral ligand, and the lithium salt of *N*-bromoacetamide as the nitrogen source.¹⁵ The aminohydroxylation of **4a** proceeded sluggishly at 0°C in low yields, but proceeded smoothly in 54% yield in 70% conversion at 25°C with moderate regioselectivity but low enantioselectivity (entry 1, Table 1). However, when increasing the electron density in the furan moiety by the donor methyl substituent (entry 2, Table 1), the AA reaction occurred smoothly at 0°C, but the regioselectivity and enantioselectivity were very low. In contrast to the furyl acrylates (entries 1 and 2, Table 1), the thienyl acrylate **4c** proved to be an excellent substrate for the AA both in terms of reactivity and selectivity (entry 3, Table 1). A single recrystallization of the product **5c** was enough to remove the minor regioisomer. The pyrrolyl acryates **4c**–**4e** proved to be problematic substrates (entries 4–6, Table 1). No AA reactions occurred even on raising the reaction temperature and changing the nitrogen protecting groups.

Owing to the failure to obtain the desired AA product of the furyl acrylate using *N*-bromoacetamide as the nitrogen source, we turned our attention to another nitrogen source, the sodium salt of *N*-chlorobenzylcarbamate¹⁶ (Scheme 2, Table 2). The furyl acrylate **4a** could be aminohydroxylated both with high regioselectivity and high enantioselectivity (entry 1, Table 2). Moreover, the regioisomer could be separated by flash chromatography. Unlike a recent report,¹⁷ we obtained the AA products of 3-[2-(5-methylfuryl)] acrylate **4b** with excellent regioselectivity and enantioselectivity in 68% yield (entry 2, Table 2). The thienyl acrylate was also aminohydroxylated smoothly with high regioselectivity and enantioselectivity in the case of the sodium salt of *N*-chlorobenzylcarbamate (entry 3, Table 2). The pyrrolyl acrylates were not good substrates using the sodium salt of *N*-chlorobenzylcarbamate as the nitrogen source (entry **4**–6, Table 2). When *t*-butyl methyl ether was added in the reaction mixture to increase the solubility of substrates, the dihydroxylated product was mainly obtained instead of the AA product for **4e**^{16a} in 55% yield.

entry	substrate	reaction temp.	5:6 ^a	yield	%ee of 5 ^b
1		25°C	7:1	54%°	30%
2		0°C	1:1.5	52%	10%
3	COOEt	0°C	>14:1	81%	87%
4		25 °C	-	0	-
5		25 °C	-	0	-
6		25 ℃	_	0	_

Table 1 AA reactions using AcNLiBr as the nitrogen source

^a Ratio of 5 to 6 regioisomers determined by ¹H NMR. ^b Determined by HPLC analysis on Chiralpak AS column with n-hexane-iPrOH as the eluent. ^c Yield based on 70% conversion.



a: X=O, R=H; **b**: X=O, R=CH₃; **c**: X=S, R=H; **d**: X=NH, R=H; **e**: X=NTs, R=H; **f**: X=NBn, R=H

Scheme 2.

This aminohydroxylation of the furyl acrylate for the preparation of α -furfuryl amine derivatives probably has advantage over our previous methods. Since the AA product bears the hydroxyl group, which is vicinal to the amino group, it is a useful building block for preparation of β -hydroxy- α -aminoacids and dihydropyridone 12. The latter possesses an α -hydroxy carboxy-late in the C_2 -position of the pyridone ring, so it is particularly favorable for the synthesis of polyhydroxy indolizidine alkaloids such as castanospermine 13.

After the hydroxyl group was protected with acetic anhydride, 3-(benzyloxycarbonylamino)-2hydroxy-3-(2-furyl)propionate **7a** and 3-(benzyloxycarbonylamino)-2-hydroxy-3-(2-thienyl) propionate **7c**, were subjected to ozonolysis at 0°C using $CH_2Cl_2/MeOH$ (10:1) as a solvent to lead to the β -hydroxy- α -aminoacid derivative **10** in 63 and 66% yields, respectively (Scheme 3).

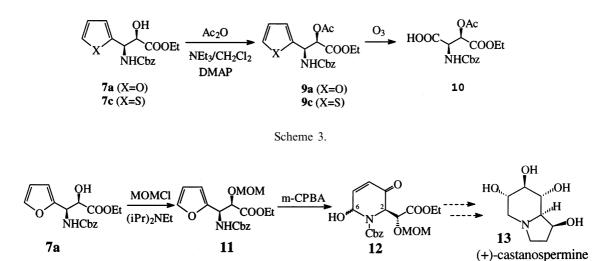
entry	substrate	7:8 ª	yield	%ee of 7 ^b
1		7:1	62% °	87%
2		>20:1	68% ^d	99%
3		>20:1	71%	99%
4		-	0	_
5		-	0	_
6		-	0	-

 Table 2

 AA reactions using BnOCONNaCl as the nitrogen source

^a Ratio of **7** to **8** regioisomers determined by ¹H NMR. ^b Determined by HPLC analysis on Chiralpak AS column with n-hexane-iPrOH as the eluent. ^c Yield based on 59% conversion. ^d Yield based on 78% conversion

The synthesis towards the polyhydroxy indolizidine alkaloids starting from 7a was demonstrated (Scheme 4). After the hydroxyl group was protected by MOMCl, 11 was treated with m-CPBA^{8c} to afford the desired dihydropyridone 12, which is a preferable intermediate of polyhydroxy indolizidine alkaloids such as castanospermine 13, which possess potent bioactivity as inhibitors of glucosidase and glycoprotein processing¹⁸ and also exhibit interesting anticancer, antiviral and immunoregulatory activities.¹⁹ We are currently advancing this intermediate towards the synthesis of these alkaloids.



Scheme 4.

In conclusion, the furyl and thienyl acrylates could be aminohydroxylated with high selectivity, but the pyrrolyl acrylates resist AA in the present reaction conditions. The 3-amino-2-hydroxy-3-(2-furyl)propionate derivative **7a** and 3-amino-2-hydroxy-3-(2-thienyl)propionate derivative **7c** could be easily converted to β -hydroxy- α -aminoacid. Dihydropyridone **12** obtained from 3-amino-2-hydroxy-3-(2-furyl)propionate derivative **7a** is an excellent building block for the synthesis of polyhydroxy indolizidine alkaloids, such as castanospermine **13** which is our ultimate goal.

3. Experimental

3.1. General

Melting points were determined with a Büchi 535 melting point apparatus and were uncorrected. Reactions were monitored by using thin layer chromatography (TLC). The silica gel used in flash chromatography was silica gel H (10–40 μ m) which was produced by Qingdao Chemical Plant, China. IR spectra were measured on a Schimadzu IR 400 spectrometer. ¹H NMR spectra were recorded on a Bruker AM-300 (300 MHz) with CDCl₃ as solvent and values were reported in ppm using TMS or residual CHCl₃ as internal standard. MS spectra were conducted on a Finnigan 4021 GC–MS instrument and JMS-01U spectrometer. The optical rotations, were measured at 20°C on a Perkin–Elmer 241 MC automatic polarimeter in a 1 dm cell and recorded in units of 10⁻¹ deg cm² g⁻¹. Element analysis was performed by the analytical department of this institute.

3.2. General procedure for the N-bromoacetamide-based AA

All N-bromoacetamide-based AA reactions (entries 1-6 in Table 1) were performed as described here for **5c** (entry 3, Table 1).

3.2.1. Synthesis of 5c

In 3 ml of an aqueous solution of LiOH·H₂O (42.8 mg, 1.02 mmol), K_2 [OsO₂(OH)₄] (14.7 mg, 0.04 mmol, 4 mol%) was dissolved with stirring. After addition of t-BuOH (6 mL), (DHQ)₂PHAL (39 mg, 0.05 mmol, 5 mol%) was added and the mixture was stirred for 10 min to give a clear solution. Water (6 mL) was added subsequently, and the mixture was immersed in an ice bath to 0°C. After addition of 4c (182 mg, 1 mmol), N-bromoacetamide (151.8 mg, 1.1 mmol) was added in one portion (which resulted in an immediate color change to green) and the mixture was vigorously stirred at the same temperature. The reaction was monitored by TLC. After 12 h the reaction mixture was treated with Na_2SO_3 (0.5 g). After stirring at room temperature for 30 min, ethyl acetate (10 mL) was added. The organic layer was separated, and the water layer was extracted with ethyl acetate $(3 \times 10 \text{ mL})$. The combined organic extracts were washed with brine (5 mL), and dried over anhydrous Na₂SO₄. After evaporation of the solvent under reduced pressure, the crude product was purified by flash chromatography on silica gel (petroleum ether:ethyl acetate 1:1) and recrystallized from petroleum ether:ethyl acetate to give 208 mg (81% yield, 87% ee) of **5c**. $[\alpha]_{D}^{20} = +43$ (c = 1, EtOH); m.p. 112–114°C; ¹H NMR δ : 1.32 (t, 3H, J=7.00 Hz, Et), 1.99 (s, 3H, Ac), 4.30 (q, 2H, J=7.10 Hz, Et), 4.54 (m, 1H, NH), 5.84 (d, 1H, J=9.26 Hz), 6.20 (d, 1H, J=9.04 Hz), 6.98 (m, 1H), 7.11 (m, 1H), 7.24 (m, 1H); IR: 3326, 3207, 1718 cm⁻¹; MS m/z: 258 (M⁺+1), 239 (M⁺-H₂O), 199 (M⁺-NHAc), 154; anal. calcd for C₁₁H₁₅NO₄S: C, 51.35; H, 5.88; N, 5.44. Found: C, 51.28; H, 5.84; N, 5.35.

3.2.2. Synthesis of 5a

The preparation of **5a** was carried out according to general procedure by using 0.166 g of **4a** (1 mmol). The reaction mixture was stirred at 25°C for 20 h. The crude product was purified by column chromatography (petroleum ether:ethyl acetate 1:1) to give the starting material **4a** (0.050 g, 70% conversion) and an oil **5a** (0.091 g, 54% yield). ¹H NMR δ : 1.32 (t, 3H, J=7.00 Hz, Et), 2.01 (s, 3H, Ac), 4.27 (q, 2H, J=7.00 Hz, Et), 4.59 (d, 1H, J=1.14 Hz, NH), 5.64 (dd, 1H, J=1.92, 9.26 Hz), 6.25 (d, 1H, J=9.25 Hz), 6.30 (m, 1H), 6.34 (m, 1H), 7.38 (d, 1H, J=1.10 Hz); IR: 3326, 3210, 1743, 1718 cm⁻¹; MS m/z: 242 (M⁺+1), 224 (M⁺+1-H₂O), 183 (M⁺-NHAc), 138; anal. calcd for C₁₁H₁₅NO₅: C, 54.77; H, 6.27; N, 5.81. Found: C, 54.31; H, 6.56; N, 5.42.

3.2.3. Synthesis of the mixture of 5b and 6b

The preparation of the mixture of **5b** and **6b** was carried out according to general procedure by using 0.180 g of **4b** (1 mmol). The reaction mixture was stirred at 0°C for 12 h. The crude product was purified by column chromatography (petroleum ether:ethyl acetate 2:3) to give a white solid, a mixture of **5b** and **6b** (ratio 1:1.5) (0.132 g, 52% yield). ¹H NMR for **5b**: δ : 1.30 (t, 3H, J=7.00 Hz, Et), 2.00 (s, 3H, Ac), 2.27 (s, 3H, Me), 4.27 (q, 2H, J=7.00 Hz, Et), 4.56 (br s, 1H, NH), 5.57 (m, 1H), 5.90 (m, 1H), 6.17 (m, 1H), 6.30 (d, 1H, J=8.30 Hz); ¹H NMR for **6b**: δ : 1.30 (t, 3H, J=7.00 Hz, Et), 2.04 (s, 3H, Ac), 2.27 (s, 3H, Me), 4.27 (q, 2H, J=7.00 Hz, Et), 4.97 (dd, 1H, J=3.53, 8.55 Hz), 5.13 (br s, 1H, NH), 5.90 (m, 1H), 6.17 (m, 2H); IR: 3356, 3219, 1741cm⁻¹; MS m/z: 256 (M⁺+1), 238 (M⁺+1-H₂O), 197 (M⁺–NHAc), 152, 111; anal. calcd for C₁₂H₁₇NO₅: C, 56.46; H, 6.71; N, 5.49. Found: C, 56.18; H, 6.78; N, 5.37.

3.3. General procedure for the benzyl carbamate-based AA

All benzyl carbamate-based AA reactions (entries 1-6 in Table 2) were performed as described here for 7a (entry 1, Table 2).

3.3.1. Synthesis of 7a

A 50 mL round-bottom flask was charged with benzyl carbamate (0.182 g, 1.20 mmol) and *t*-BuOH (4 mL). To this stirred solution were added a freshly prepared aqueous solution of NaOH (0.046 g, 1.15 mmol in 7.5 mL water) and *tert*-butyl hypochlorite (0.125 g, 1.15 mmol). After 10 min, a solution of (DHQ)₂PHAL (40 mg, 0.05 mmol, 5 mol%) in *t*-BuOH (3.5 mL) was added. Ethyl furylacrylate **4a** (0.166 g, 1 mmol, dissolved in 5 mL of *t*-BuOH) was then added, followed by addition of K₂OsO₂(OH)₄ (15 mg, 0.08 mmol, 4 mol%). The mixture was stirred at 25°C for 3.5 h, and a saturated aqueous sodium sulfite solution (10 mL) was added to quench the reaction. The two phases were separated, and the aqueous phase was extracted with ethyl acetate (3×10 mL). The combined organic phase was washed with water and brine, dried over anhydrous Na₂SO₄, and concentrated under the reduced pressure. The residue was purified by flash chromatography on silica gel (petroleum ether:ethyl acetate 8:1–3:1) to afford the starting material **4a** (0.068 g, 59% conversion), the desired product **7a** (0.122 g, 62% yield, 87% ee) as an oil and the regioisomer **8a** (0.016 g, 8% yield) as an oil. For **7a**: $[\alpha]_{D}^{20} = +23.3$ (*c*=0.9, EtOH); ¹H NMR δ : 1.26 (t, 3H, *J*=7.03 Hz, Et), 4.26 (q, 2H, *J*=7.02 Hz, Et), 4.59 (d, 1H, *J*=1.75 Hz,

NH), 5.11 (br s, 2H, CH₂Ph), 5.37 (d, 1H, J=9.06 Hz), 5.51 (m, 1H), 6.30 (d, 1H, J=3.02 Hz), 6.33 (m, 1H), 7.35 (m, 5H, Ph), 7.38 (d, 1H, J=1.07 Hz); IR: 3369, 1731 cm⁻¹; MS m/z: 334 (M⁺+1), 316 (M⁺+1-H₂O), 183 (M⁺-NHCbz), 230; anal. calcd for C₁₇H₁₉NO₆: C, 61.25; H, 5.75; N, 4.20. Found: C, 61.20; H, 5.56; N, 4.19. For **8a**: $[\alpha]_{D}^{20}$ =+2.5 (c=0.8, EtOH); ¹H NMR δ : 1.27 (t, 3H, J=7.13 Hz, Et), 4.24 (q, 2H, J=7.03 Hz, Et), 4.75 (d, 1H, J=6.25 Hz), 5.10 (br s, 2H, CH₂Ph), 5.21 (d, 1H, J=2.95 Hz, NH), 5.61 (d, 1H, J=8.40 Hz), 6.32 (m, 2H), 7.27–7.34 (m, 6H); IR: 3412, 1728 cm⁻¹; MS m/z: 334 (M⁺+1), 316 (M⁺+1-H₂O), 288, (M⁺-EtO), 97; anal. calcd for C₁₇H₁₉NO₆: C, 61.25; H, 5.75; N, 4.20. Found: C, 61.21; H, 5.81; N, 4.17.

3.3.2. Synthesis of 7b

The preparation of **7b** was carried out according to general procedure by using 0.180 g of **4b** (1 mmol). The reaction mixture was stirred at 25°C for 3 h. The crude product was purified by column chromatography (petroleum ether:ethyl acetate:dichloromethane 5:5:1) to give the starting material **4b** (0.040 g, 78% conversion) and an oil **7b** (0.184 g, 68% yield, 99% ee). $[\alpha]_{D}^{20}$ = +18.8 (*c* = 0.9, EtOH); ¹H NMR δ : 1.27 (t, 3H, *J* = 7.03 Hz, Et), 2.26 (s, 3H, Me), 4.25 (q, 2H, *J* = 7.00 Hz, Et), 4.56 (br s, 1H, NH), 5.10 (br s, 2H, CH₂Ph), 5.29 (d, 1H, *J* = 9.00 Hz), 5.50 (d, 1H, *J* = 9.72 Hz), 5.90 (m, 1H), 6.16 (d, 1H, *J* = 2.93 Hz), 7.36 (m, 5H, Ph); IR: 3377, 1732 cm⁻¹; MS *m*/*z*: 348 (M⁺+1), 330 (M⁺+1-H₂O), 244; anal. calcd for C₁₈H₂₁NO₆: C, 62.24; H, 6.09; N, 4.03. Found: C, 61.93; H, 6.16; N, 3.96.

3.3.3. Synthesis of 7c

The preparation of **7c** was carried out according to general procedure by using 0.182 g of **4c** (1 mmol). The reaction mixture was stirred at 25°C for 3 h. The crude product was purified by column chromatography (petroleum ether:ethyl acetate 5:1) and recrystallized from petroleum ether:ethyl acetate to give a colorless solid **7c** (0.246 g, 71% yield, 99% ee). $[\alpha]_D^{20} = +32$ (c = 0.75, EtOH); m.p. 89–90°C; ¹H NMR δ : 1.27 (t, 3H, J = 7.04 Hz, Et), 4.25 (q, 2H, J = 7.00 Hz, Et), 4.51 (br s, 1H, NH), 5.10 (m, 2H, CH₂Ph), 5.57 (m, 2H), 6.97 (dd, 1H, J = 3.70, 5.00 Hz), 7.09 (d, 1H, J = 2.88 Hz), 7.24 (m, 1H), 7.33 (m, 5H, Ph); IR: 3356, 3318, 1741, 1676 cm⁻¹; MS m/z: 350 (M⁺+1), 332 (M⁺+1-H₂O), 246, 199 (M⁺-NHCbz); anal. calcd for C₁₇H₁₉NO₅S: C, 58.44; H, 5.48; N, 4.01. Found: C, 58.32; H, 5.31; N, 3.93.

3.4. Synthesis of 9a

To a solution of compound **7a** (0.105 g, 0.315 mmol) in CH₂Cl₂ (3 ml) were added triethylamine (0.088 ml, 0.63 mmol) and DMAP (77 mg, 0.63 mmol) at 0°C. After being stirred for 0.5 h, acetic anhydride (0.06 mL, 0.63 mmol) was added at the same temperature. The mixture was then stirred at 0°C for an additional 2 h. Water (5 ml) was added and the aqueous layer was extracted with ethyl acetate. The combined organic layer was washed with brine, dried over Na₂SO₄, evaporated under reduced pressure to afford a crude oil which was purified by flash column chromatography on silica gel (petroleum ether:ethyl acetate 6:1) to afford an oil **9a** (0.101 g, 85% yield). $[\alpha]_{D}^{20} = +8.7$ (c = 0.4, EtOH); ¹H NMR δ : 1.26 (t, 3H, J = 7.14 Hz, Et), 2.10 (s, 3H, Ac), 4.20 (q, 2H, J = 7.18 Hz, Et), 5.12 (br s, 2H, CH₂Ph), 5.46 (d, 1H, J = 2.28 Hz), 5.54 (m, 2H), 6.23 (d, 1H, J = 3.23 Hz), 6.32 (dd, 1H, J = 1.86, 3.28 Hz) 7.35 (m, 6H); IR: 3345, 1741, 1726 cm⁻¹; MS m/z: 376 (M⁺+1), 316 (M⁺–OAc), 269 (M⁺+1-OBn), 230, 225 (M⁺–NHCbz); anal. calcd for C₁₉H₂₁NO₇: C, 60.79; H, 5.64; N, 3.73. Found: C, 60.79; H, 5.87; N, 3.89.

3.5. Synthesis of 9c

To a solution of compound 7c (0.141g, 0.404 mmol) in CH₂Cl₂ (3 ml) were added triethylamine (0.118 mL, 0.85 mmol) and DMAP (0.103 g, 0.85 mmol) at 0°C. After being stirred for 0.5 h, acetic anhydride (0.08 mL, 0.85 mmol) was added at the same temperature. The mixture was then stirred at 0°C for an additional 2 h. Water (5 ml) was added and the aqueous layer was extracted with ethyl acetate. The combined organic layer was washed with brine, dried over Na₂SO₄, evaporated under reduced pressure to afford a crude oil, which was purified by flash chromatography on silica gel (petroleum ether:ethyl acetate 5:1) to afford an oil 9c (0.154 g, 97% yield). $[\alpha]_{D}^{20}$ =+10.7, (*c*=1.5, EtOH); ¹H NMR δ : 1.26 (t, 3H, *J*=7.02 Hz, Et), 2.17 (s, 3H, Ac), 4.20 (q, 2H, *J*=7.00 Hz, Et), 5.10 (m, 2H, CH₂Ph), 5.36 (d, 1H, *J*=1.77 Hz, NH), 5.60 (d, 1H, *J*=9.42 Hz), 5.74 (d, 1H, *J*=9.96 Hz), 6.96 (m, 1H), 7.03 (m, 1H) 7.25 (m, 1H), 7.35 (m, 5H, Ph); IR: 3346, 1747, 1720 cm⁻¹; MS *m/z*: 392 (M⁺+1), 332 (M⁺-OAc), 285 (M⁺+1-OBn), 246; anal. calcd for C₁₉H₂₁NO₆S: C, 58.30; H, 5.41; N, 3.58. Found: C, 58.17; H, 5.42; N, 3.28.

3.6. Synthesis of 10

To a solution of **9a** (72 mg, 0.20 mmol) or **9c** (78 mg, 0.20 mmol) in CH₂Cl₂:MeOH (10:1) (11 mL) was passed ozone at 0°C for approximately 15 min until a light blue color appeared. The reaction mixture was bubbled with N₂ for 5 min at 0°C to remove the excess ozone, and then Me₂S was added (1 mL). After stirring at rt for 1 h, the reaction mixture was concentrated to give a crude oil, which was purified by flash chromatography on silica gel to afford **10** as an oil (50 mg, 74% for **9a**), (48 mg, 68% for **9c**); $[\alpha]_D^{20} = -10.8$ (c = 1.3, EtOH); ¹H NMR δ : 1.26 (t, 3H, J = 7.20 Hz, Et), 2.11 (s, 3H, Ac), 4.15 (q, 2H, J = 7.19 Hz, Et), 5.12 (m, 3H), 5.61 (m, 2H), 7.33 (m, 5H, Ph); IR: 3367, 1752 cm⁻¹; MS m/z: 353 (M⁺), 310 (M⁺-Ac), 246 (M⁺-OBn), 204 (M⁺+1-NHCbz); anal. calcd for C₁₆H₁₉NO₈·3/4H₂O: C, 52.43; H, 5.63; N, 3.82. Found: C, 52.43; H, 5.97; N 3.32.

3.7. Synthesis of 11

To a solution of **7a** (0.200 g, 0.6 mmol) in CH₂Cl₂ (0.7 mL) was added DMAP (7 mg, 0.057 mmol), *i*Pr₂NEt (0.63 mL, 3.6 mmol) and MOMCl (0.18 mL, 2.4 mmol) at rt. After stirring at rt for 10 h, 1 mL water was added and the mixture was stirred for 10 min. The reaction mixture was extracted with 50 mL ethyl acetate. The organic layer was washed with brine, dried over Na₂SO₄, evaporated under reduced pressure to afford a crude oil, which was purified by flash chromatography on silica gel (petroleum ether:ethyl acetate 6:1) to afford an oil **11** (0.187 g, 82.6% yield). $[\alpha]_{D}^{20}$ =+45.5 (*c*=0.85, EtOH); ¹H NMR δ : 1.26 (t, 3H, *J*=7.00 Hz, Et), 3.10 (s, 3H, OMe), 4.21 (q, 2H, *J*=7.00 Hz, Et), 4.51 (d, 1H, *J*=6.96 Hz, OCH_aH_bO), 4.64 (d, 1H, *J*=1.68 Hz, NH), 4.69 (d, 1H, *J*=6.81 Hz, OCH_aH_bO), 5.11 (br s, 2H, CH₂Ph), 5.43 (d, 1H, *J*=9.78 Hz), 5.63 (d, 1H, *J*=9.57 Hz), 6.25 (d, 1H, *J*=3.18 Hz), 6.33 (dd, 1H, *J*=1.64, 3.16 Hz), 7.35 (m, 6H); IR: 3333, 1749, 1730 cm⁻¹; MS *m/z*: 378 (M⁺+1), 362 (M⁺-CH₃), 316 (M⁺-OCH₂OCH₃), 230; anal. calcd for C₁₉H₂₃NO₇: C, 60.47; H, 6.14; N, 3.71. Found: C, 60.61; H, 6.15; N, 3.67.

3.8. Synthesis of 12

To a solution of **11** (0.120 g, 0.32 mmol) in 10 ml of dichloromethane was added *m*-CPBA (0.066 g, 0.38 mmol). After being stirred for 8 h at rt, the solvent was evaporated under reduced pressure to give the crude product which was purified by flash chromatography on silica gel (petroleum ether:ethyl acetate 3:1) to afford an oil **12** (0.098 g, 78% yield). $[\alpha]_D^{20} = +70.3$ (c = 1.8, EtOH); ¹H NMR δ : 1.28 (t, 3H, J = 7.14 Hz, Et), 3.23 (s, 3H, OMe), 4.02–4.18 (m, 2H), 4.62 (m, 3H), 5.20 (m, 3H), 6.01 (d, 1H, J = 4.38 Hz, 6'-H), 6.21 (d, 1H, J = 10.37 Hz, 4'-H), 6.96 (dd, 1H, J = 4.84, 10.27 Hz, 5'-H), 7.37 (m, 5H, Ph); IR: 3364, 1750, 1713, 1689 cm⁻¹; MS m/z: 376 (M⁺+1-H₂O), 332 (M⁺-OCH₂OCH₃); anal. calcd for C₁₉H₂₃NO₈: C, 58.01; H, 5.89; N, 3.56. Found: C, 58.01; H, 5.98; N, 3.53.

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